

Quality Requirement

Sl#	Description
1	Supplier shall submit their Quality Plan at bidding stage
2	Supplier shall submit their Quality Manpower and instrument list they used along with their calibration.
3	Supplier shall submit their standard QAP for SP review.
4	Supplier shall submit Type Test Report (in case of electrical) at the time of offering the item
5	Supplier shall submit project specific QAP/ITP after getting order
6	Supplier shall submit their WPS-PQR if welding is involved
7	All welding shall be done by qualified welders only and certificates of welders shall be submitted to SP for review.
8	Supplier shall perform all tests applicable to the item such as NDTs, leak test, heat treatment, check test at lab etc as per approved ITP/ Project Spec/ Drawing/ codes and standard.
9	Supplier shall perform all necessary electrical tests as applicable for electrical equipment
10	Inspection shall be planned and raise call 15 days advance advance to the actual inspection date.
11	Supplier shall raise online inspection call in SP DMS system
12	Supplier shall send the all internal inspection report and photographs of ready item 2 days prior to actual date of inspection.
13	In case of non readiness of item, Supplier shall intimate 2 days prior to the inspection date.
14	In case Inspector identify non readiness of item during inspection, cost of inspection (trip cost + inspection hrs) will be back charged to Supplier.
15	Supplier shall extend all necessary co operation to the inspector as necessary to inspect the item
16	Supplier to prepare all Inspection and test report, MOM of the Inspection visit.
17	Signed off inspection, test report, MOM by all concerned parties shall be submitted by Supplier